

ACVATIX™

Siemens Acvatix Valve Kit, PN25

SAVK..



For use in rooms, zones and air conditioning systems. This product is used in closed circuits

- DZR brass body
- Full bore isolation valves with extended handles for supply, return and bypass
- Drain cock with strainer
- Orifice plate for the flow measurement with an accuracy of $\pm 5\%$
- Braided flexible hoses with DZR brass connections
- EPP insulation box
- To be assembled with Acvatix VPP46 series PICV valves

Type summary

This section includes all device types in this document. The type summary also includes technical data required to select the product.

Version	Product	Stock no.	DN	Orifice plate Flow range [1] [l/h]	PICV Flow range [l/h]	PICV type	Orifice size mm
Left-hand version	Acvatix KIT DN15-15, L + IB	SAVK-1-A-3-L + IB	15	52-133	30-200	VPP46.15L0.2Q	3
	Acvatix KIT DN20-15, L + IB	SAVK-2-B-4.5-L + IB	20	133-327	100-575	VPP46.15L0.6Q	4.5
		SAVK-2-B-6-L + IB	20	258-635	100-575	VPP46.15L0.6Q	6
	Acvatix KIT DN20-20, L + IB	SAVK-2-C-9-L + IB	20	517-1249	220-1330	VPP46.20F1.4Q	9
	Acvatix KIT DN25-20, L + IB	SAVK-3-C-9-L + IB	25	517-1249	220-1330	VPP46.20F1.4Q	9
	Acvatix KIT DN25-25, L + IB	SAVK-3-D-12-L + IB	25	840-2130	280-1800	VPP46.25F1.8Q	12
Right-hand version	Acvatix KIT DN15-15, R + IB	SAVK-1-A-3-R + IB	15	53-127	30-200	VPP46.15L0.2Q	3
	Acvatix KIT DN20-15, R + IB	SAVK-2-B-4.5-R + IB	20	133-327	100-575	VPP46.15L0.6Q	4.5
		SAVK-2-B-6-R + IB	20	237-578	100-575	VPP46.15L0.6Q	6
	Acvatix KIT DN20-20, R + IB	SAVK-2-C-9-R + IB	20	461-1130	220-1330	VPP46.20F1.4Q	9
	Acvatix KIT DN25-20, R + IB	SAVK-3-C-9-R + IB	25	461-1130	220-1330	VPP46.20F1.4Q	9
	Acvatix KIT DN25-25, R + IB	SAVK-3-D-12-R + IB	25	800-1950	280-1800	VPP46.25F1.8Q	12

[1] at a Δp range from 3kPa to 18kPa

DN = nominal size

\dot{V}_{100} = volumetric flow through fully open valve (H100)

\dot{V}_{\min} = smallest presettable volumetric flow through fully open valve (H100)

The flow rates are related to the orifice size and the PICV. The flow rates refer to the section "sizing"

Delivery

The valve kit is supplied pre-assembled and comes with an insulation box. The flexible hoses have to be ordered separately. For the codes please refer to the section "accessories".

Valve Kit

The Siemens Acvatix Valve Kit is a preassembled product for the connection of a terminal unit to the piping network of a building. Due to the special design and the high quality the Acvatix Valve Kit gives the customer many advantages:

- The installation effort to connect valves with terminal units is minimized due to the advanced compact design
- The installation and commissioning process are faster and easier
- A direct flow measurement with an accuracy of $\pm 5\%$ is possible
- The hydraulic balancing process is significantly simplified by using an Acvatix PICV

Flexible hoses

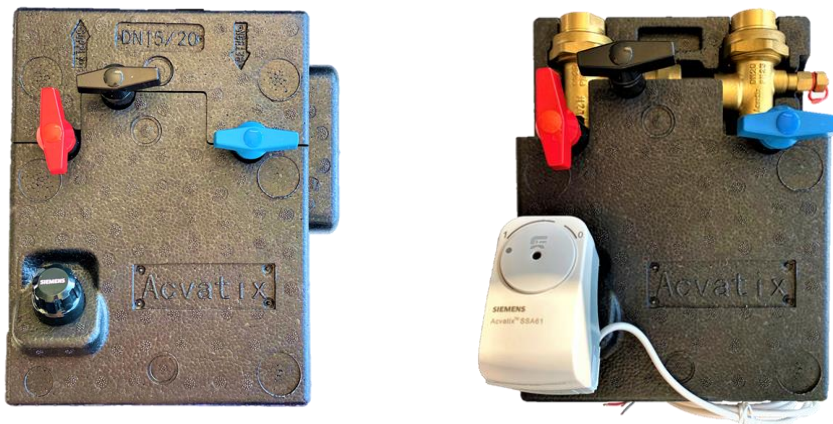
With the flexible hoses there is an easy way to connect the Valve Kit with the terminal unit. These high-quality product gives the customer many advantages:

- No need of a dielectric union due to the DZR brass connection instead of SS connection
- High flexibility due to the use of braided hoses instead of corrugated ones
- Avoidance of turbulent flow and absorbs vibrations



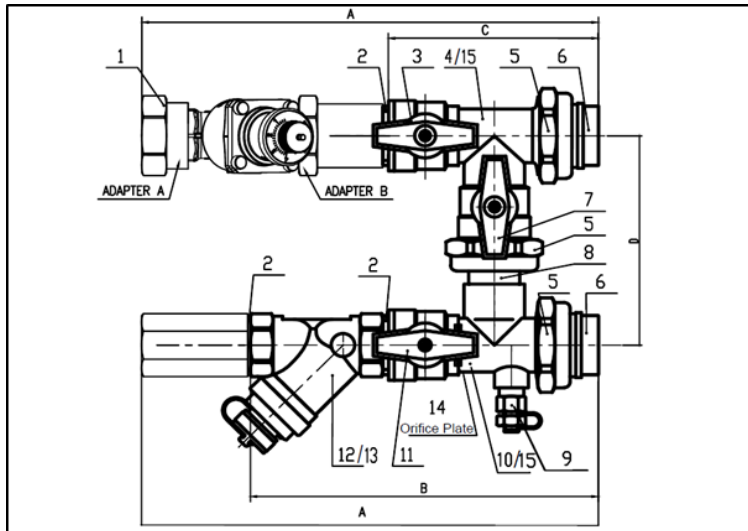
Insulation box

The Valve Kit is perfectly insulated by the included insulation box made from EPP. The insulation box prevents heat loss and condensation. Due to special design there is an easy access to the valves, strainer, PICV and tests ports without removing the complete insulation box.



Acvatix Valve Kit is a preassembled unit which combines all the valves that are needed to control, operate and maintain a terminal unit. It can be used in new buildings, retrofit and plant extensions. The installation effort to connect valves with terminal units is minimized due to the special design and the high-quality components Siemens Acvatix PICV makes the hydraulic balancing process more efficient compared to the traditional control valves.

Technical design



The references of the drawing above are explained in the following table

Component of the Valve Kit	Material	Reference in the drawing
Adapter	DZR brass	1
Gasket	PTFE	2
Handle	Aluminium	3
Ball valve	DZR brass	4, 10
Union nut	DZR brass	5
Union nipple	DZR brass	6
Handles	Aluminium	7, 11
Connection piece	DZR brass	8
Test ports	DZR brass	9
Strainer	DZR brass	12
Strainer mesh	SS304	13
Orifice Plate	DZR brass	14
Insert of the ball valve (ball)	DZR brass	15

Components

The references of the following text can be found in the table above. The Acvatix Valve Kit includes an Acvatix pressure-independent control valve (PICV) to maintain the designed flow rates. The assembly comes also with three isolation valves for the supply pipe (10), return pipe (4) and the bypass. Additionally, there is a strainer with a drain cock (12/13). By using isolation valves, different modes of flushing & operation can be achieved. (see section functional principle). The flow measurement works by measuring the differential pressure via orifice plate (14), measuring ports (9) on the Valve Kit are available for this function. In addition, the differential pressure over the built-in Acvatix PICV can be measured via the P/T ports at the valve.

Normal operation

During the normal operation the medium entering the Acvatix Valve Kit first passes through the open isolation valve at the supply line. The medium runs through the strainer to the fan coil unit and on the return line through the PICV. The actuator (not shown here) opens and accurately positions the PICV. The isolation valve in the return line is open and in the bypass the isolation valve is closed. For the operation of the PICV refer to the data sheet of the VPP46 (document no. CE1N4855).

Flow/ Δp measurement with the pressure test points

The left-hand version the Acvatix Valve Kit is equipped with two pressure test points (P+, P-) for measuring and monitoring the differential pressure and the flow across the orifice plate. For that purpose, the electronic manometer ALE10 can be used. In addition, the differential pressure over the built-in Acvatix PICV can be measured via the P/T ports at the valve.

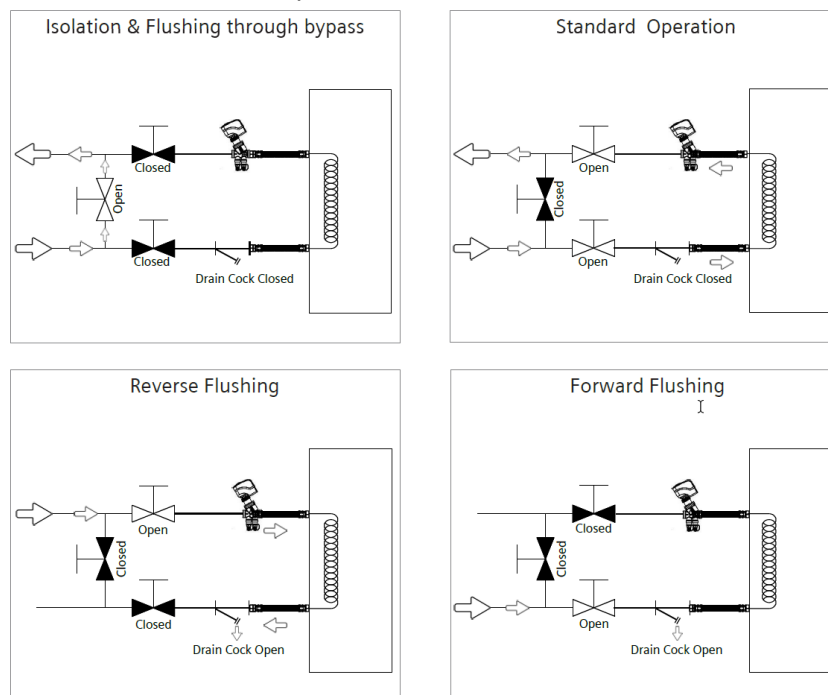
In the right-hand version one P/T port of the PICV and one pressure test point on the Acvatix Valve Kit is used for measuring the flow and the differential pressure over the orifice plate. For that purpose, the electronic manometer ALE10 can be used. In addition, the differential pressure over the built-in Acvatix PICV can be measured via the P/T ports at the valve.

Manual control

Manual control of the PICV is only possible with a dismantled actuator. The isolation valves can be controlled manually.

Further modes of operation

For commissioning and maintenance, the valve kit can be operated in various modes. In the picture below these modes of operation are visualized:



Isolation & flushing through bypass: The medium enters the supply line & exit to return line via bypass valve. Behind the bypass, no medium is entering the system.

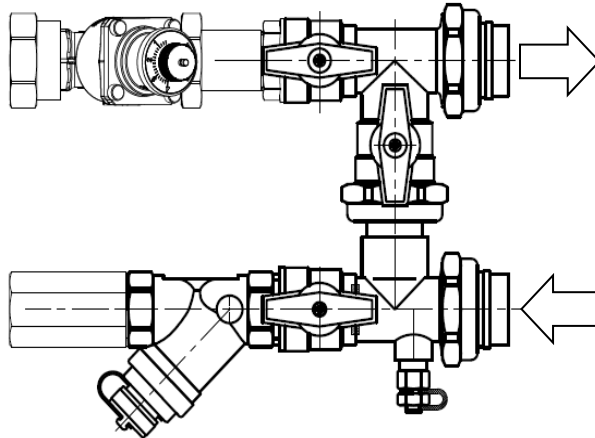
Forward flushing: The medium enters the supply line & exit through the drain cock. The medium does not enter the PICV or the terminal unit.

Reverse flushing: The medium enters the return line, pass through the PICV, terminal unit and exit through drain valve on the supply line.

The Acvatix Valve Kit is available in a left-hand and a right-hand version.

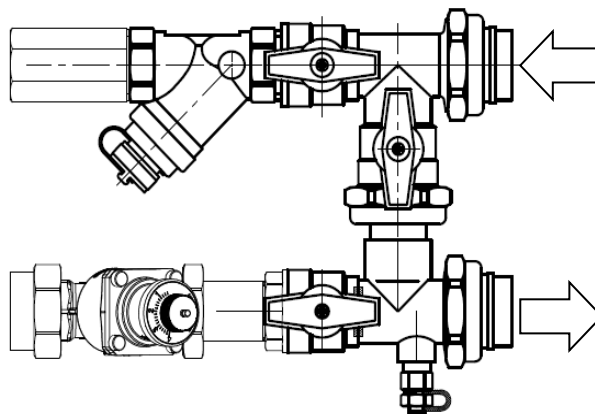
Left-hand version

Viewed from the terminal unit, the supply line is on the left-hand side and the PICV is on the right-hand side at the return line. The strainer with drain cock is on the left-hand side at the supply line. The flow is measured via the two P/T ports on the supply line. The flow measurement works by an orifice plate, which is available in different sizes (see section "Sizing Valve Kit").



Right-hand version

Looking from the terminal unit, the supply line is on the right-hand side and PICV is on the left-hand side at the return line. The strainer with drain cock is on the right-hand side at the supply line. The flow is measured via one P/T port on the PICV and one on the return pipe. The flow measurement works by an orifice plate, which is available in different sizes (see section "Sizing Valve Kit").



Orifice plate

In the following tables the flow rates and KV values of the different orifice sizes are shown. The flow range of the orifice plate is given at a differential pressure range from 3kPa to 18kPa. For a differential pressure below or above this range, the measuring accuracy cannot be guaranteed.

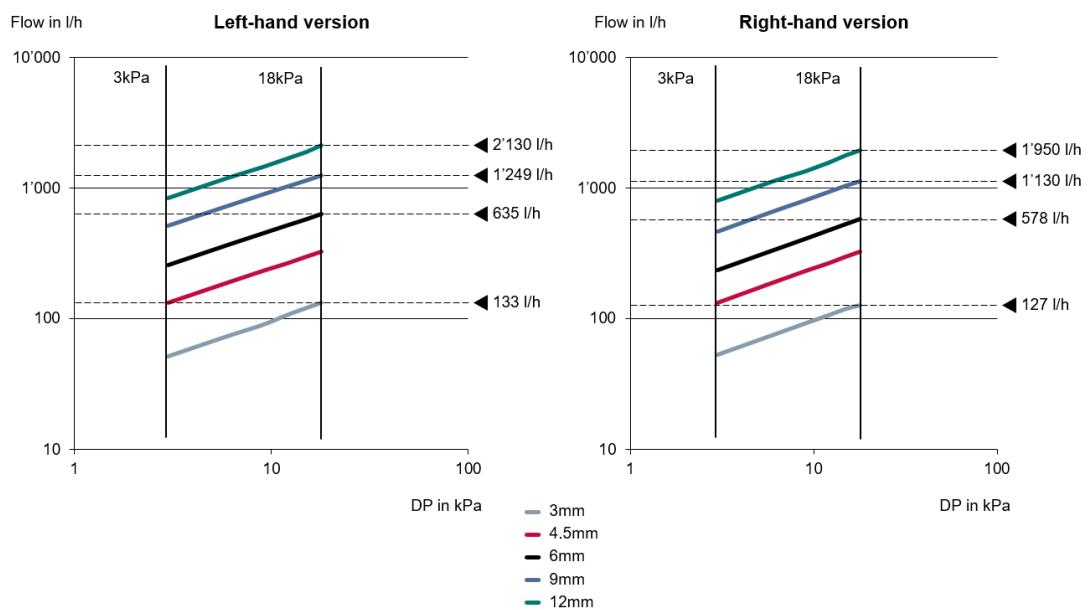
Left-hand version			
Flow range orifice plate in l/h	Orifice size in mm	Kit size	KV value
52 - 133	3	DN 15	0.31
133 - 327	4.5	DN 20	0.77
258 - 635	6	DN 20	1.49
517 - 1249	9	DN 20 / 25	2.96
840 - 2130	12	DN 25	4.87

Right-hand version			
Flow range orifice plate in l/h	Orifice size in mm	Kit size	KV value
53-127	3	DN 15	0.31
133-327	4.5	DN 20	0.77
237-578	6	DN 20	1.36
461-1130	9	DN 20 / 25	2.68
800-1950	12	DN 25	4.56

With the KV value over the orifice plate the flow can be calculated with the following formula:

$$KV=Q \times \sqrt{(1 \text{ bar}/\Delta p)}$$

The KV value is given with an accuracy of $\pm 5\%$. Below the ratio between the differential pressure and the flow rate is visualized:



The sizing of the orifice plate and the PICV should be based on the required flow range of the Valve Kit. An orifice plate that is too large results in a lower measuring accuracy. An orifice plate that is too small causes a high pressure drops and leads to increased energy consumption.

Bypass

To calculate the necessary pump pressure for the flushing operation, the KV value of the bypass is needed. The KV value is the average value between a differential pressure of 5kPa to 20 kPa.

Bypass		
Flow range l/h	KV value	Kit size
810 - 1660	3.77	DN 15
1880 - 3700	8.25	DN 20
3080 - 5960	13.25	DN 25

Valve Kit without PICV

To calculate the necessary pump pressure during the operation at a certain flow rate the KV value of the Valve Kit is needed. The required pump pressure includes the differential pressure across the kit and the required minimum differential pressure across the PICV. These KV values are shown in the tables below. The KV value is the average value between a differential pressure of 5kPa to 20 kPa.

Valve Kit			
Flow range l/h	KV value	Kit size	Orifice size in mm
65-133 l/h	0.29	DN 15	3mm
133-327 l/h	0.77	DN 20	4.5mm
301-594 l/h	1.34	DN 20	6mm
520-1010 l/h	2.29	DN 20/25	9mm

Valve Kit			
Flow range l/h	KV value	Kit size	Orifice size in mm
520-1010 l/h	2.29	DN 25	9mm
780-1580 l/h	3.53	DN 25	12mm

Sizing example

Flow rate of 500 l/h in a DN20 piping network.

Orifice plate:

For a flow rate of 500 l/h there is an orifice size of 6 mm required. For orifice sizes above 6 mm the measuring accuracy becomes lower. For orifice sizes below 6 mm the energy consumption becomes worse, due to the higher pressure drop across the orifice plate.

The orifice size of 6 mm can be selected in the DN 20 Valve Kit SAVK-2-B-6-L + IB or SAVK-2-B-6-R + IB (refer to the section type summary). The SAVK-2-B-6-L + IB and SAVK-2-B-6-R + IB come together with a VPP46.15L0.6Q PICV.

Required pump head:

The SAVK-2-B-6-L/R + IB Valve Kit has a KV value of 1.34. At a flow of 500 l/h this results in a pressure drop of 14kPa over the Valve Kit without the PICV. The VPP46.15.0.6Q has a minimum differential pressure of 18.3kPa at a flow of 500 l/h (refer to sizing PICV). This results in a required pump head of 32.3kPa for the Valve Kit including the PICV.

Sizing PICV

Tables to determine the dial setting for a desired volumetric flow. Δp_{min} [kPa] based on volumetric flow; interpolate missing values.

	Presetting range linear to VDI/VDE 2173
	Presetting range linear
	Presetting range not permitted

VPP46.15L0.2

200 l/h nominal

v_i [l/h]				30	35	40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190	200
Dial	Min.	0.2	0.4	0.5	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.
Δp_{min} [kPa]				14.3	14.3	14.3	14.5	14.6	14.6	14.7	14.8	14.9	15	15.1	15.2	15.3	15.4	15.5	15.5	15.6	15.7	15.8

VPP46.15L0.6Q

600 l/h nominal

v_i [l/h]				100	115	130	160	180	210	240	270	300	320	350	380	410	440	460	490	520	550	575
Dial	Min.	0.2	0.4	0.5	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.
Δp_{min} [kPa]				14.9	15.2	15.5	15.6	15.9	16.1	16.4	16.6	16.8	17	17.2	17.5	17.6	17.8	18	18.2	18.4	18.6	18.9

VPP46.20F1.4 Q with STA..

1200 l/h nominal

v_i [l/h]					200	260	310	380	430	490	550	610	660	730	780	840	900	960	1010	1070	1130	1190
Dial	Min.	0.2	0.4	0.5	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.
Δp_{min} [kPa]					16	16.5	17	17.5	17.9	18.4	18.8	19.2	19.5	19.9	20.2	20.4	20.7	20.9	21.1	21.3	21.4	21.6

VPP46.20F1.4Q

1400 l/h nominal

v_i [l/h]					220	290	350	420	480	550	610	680	740	810	870	940	1000	1070	1130	1200	1260	1330
Dial	Min.	0.2	0.4	0.5	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.
Δp_{min} [kPa]					16	16.5	17	17.5	17.9	18.4	18.8	19.2	19.5	19.9	20.2	20.4	20.7	20.9	21.1	21.3	21.4	21.6

VPP46.25F1.8Q with STA..

1530 l/h nominal





v_i [l/h]					238	303	366	427	488	550	614	680	749	822	898	978	1063	1150	1241	1335	1432	1530
Dial	Min.	0.2	0.4	0.5	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.
Δp_{min} [kPa]					15.3	15.8	16.1	16.4	16.7	17	17.5	18	18.7	19.7	20.9	22.3	24.2	26.4	28.9	32.0	35.4	39.4

VPP46.25F1.8Q

1800 l/h nominal

v_i [l/h]					280	356	430	502	574	647	722	800	881	967	1057	1151	1250	1353	1460	1571	1685	1800
Dial	Min.	0.2	0.4	0.5	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.
Δp_{min} [kPa]					15.3	15.8	16.1	16.4	16.7	17	17.5	18	18.7	19.7	20.9	22.3	24.2	26.4	28.9	32.0	35.4	39.4

Accessories

Product no. / Stock no.	Picture	Discription
ALE10 / ALE10		<p>Electronic manometer excluding measuring lines and measuring tips. Measuring range 0 .. 700 kPa. A differential pressure of more than 1000 kPa will destroy the pressure sensor.</p> <p>For measuring the differential pressure between P+ and P- of the PICVs</p> <p>Functions of the manometer:</p> <ul style="list-style-type: none"> • Start/stop • Automatic zero position • Backlit display • Display: Out → outside the measuring range • Holding function
ALE11 / ALE 11		<p>Measuring lines and straight measuring tips for use with Acvatix PICV.</p> <p>Equipped with G 1/8" connection with 2 x 40 mm needles.</p>
SAFH15-200 (DN 15, 200mm)		<p>The flexible hoses have a standard size of 300mm. The flexible hoses in the length of 200mm or 400mm can be ordered optionally.</p>
SAFH20-200 (DN 20, 200mm)		
SAFH25-200 (DN 25, 200mm)		
SAFH15-300 (DN 15, 300mm)		
SAFH20-300 (DN 20, 300mm)		
SAFH25-300 (DN 25, 300mm)		
SAFH15-400 (DN 15, 400mm)		
SAFH20-400 (DN 20, 400mm)		
SAFH25-400 (DN 25, 400mm)		
SAVK.. + IB		<p>Special designed insulation box for Acvatix PICV valves made from EPP</p>


Equipment combinations

For the PICV-Actuator combinations please refer to the data sheet (CE1N4855).

Notes

The subsections include important information that is either decisive for the sale or is essential for engineering.

Security

	<p>⚠ CAUTION</p>
	<p>National safety regulations</p> <p>Failure to comply with national safety regulations may result in personal injury and property damage.</p> <ul style="list-style-type: none"> • Observe national provisions and comply with the appropriate safety regulations.

Engineering

For the engineering notes of the PICV VPP46 please refer to the data sheet (CE1N4855).

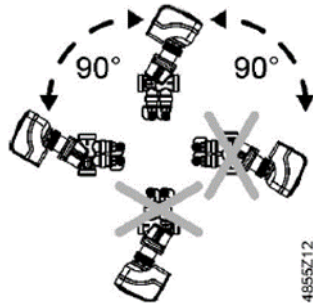
Mounting

The Valve kit can be installed at a 90-degree angle of inclination. Neither special tools nor adjustments, besides the presetting, are required.

The PICV and the actuator can be straightforwardly assembled on site. Prior to mounting the actuator on the PICV, the required volumetric flow must be set.

The optional flexible hoses must not be bent by more than 90°. The operation of the shut off valves, the measurement of the flow and adjustment of the presetting at the PICV can be done without removing the insulation box. The insulation box can be disassembled without being damaged.

The Acvatix valve kit is supplied with mounting instructions.



Thermal actuators STA..., STP. , may be installed in any position.

Actuators SSA..., SUE.. must be installed horizontally up to 90° and not hanging.

Maintenance

The maintenance of the Valve Kit focuses mainly on cleaning the strainer.

For maintenance operations on the Valve Kit, the PICV or the actuator, the following steps should be considered:

Switch off the pump and disconnect power supply.



Close the shut-off valves in the piping network.

Fully reduce pressure in the piping network and allow the pipes to cool down completely.

Remove the electrical connections only if necessary.

Disposal

	⚠ WARNING
	Tensioned return spring Opening the valve housing can release the highly tensioned return spring, which can cause flying parts and injuries. <ul style="list-style-type: none">• Do not open the valve housing.

The valve should not be disposed of as domestic garbage.

- Special treatment for individual components may be required by law or make ecological sense.
- Comply with all local and currently applicable laws and regulations.

Warranty

Technical data on specific applications are valid only together with Siemens products listed under "Equipment combinations". Siemens rejects any and all warranties in the event that third-party products are used.

Technical data

Valve Kit

Functional data	
PN class	PN 25 as per EN 1333
Permissible operating pressure	2500 kPa (25 bar) as per ISO 7628 / EN 1333
Permissible media	Low temperature hot water, medium temperature hot water, chilled water, water with antifreeze Recommendation: Water treatment to VDI 2035
Medium temperature	0...100 °C

Materials	
Valve kit body	DZR brass
Handles	Aluminum
Strain mesh	SS304
Seals	EPDM

Dimension / weight	
Dimensions	Refer to dimensions on page 10
Thread connections	ISO 228
Pressure test points (P/T-ports)	G ¼ inch (connection)
	2 mm x 40 mm (measuring tips)

Insulation box

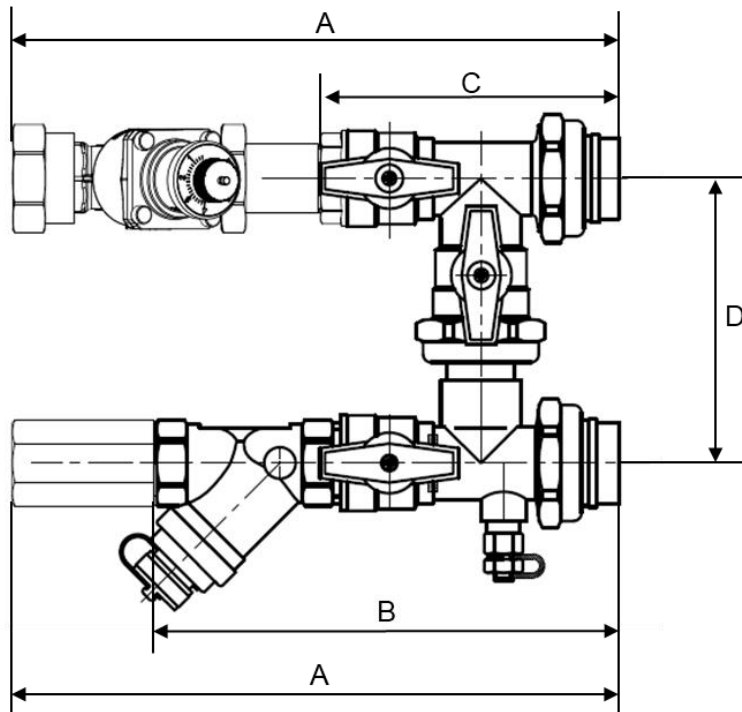
General data	
Material	EPP
Thermal conductivity	0.037 W/mk
Density	35 kg/m ³
Temperature range	- 25 C - 80 C
Fire Resistance Property	Class D/HF-1
	EN13501-1
	UL94

Flexible hoses

General data	
Pressure rating	PN25
Hose material	EPDM
Body material	SS304, DZR Brass
Connections	MPT & Swivel FPT, DZR Brass
Length	200 - 400 mm

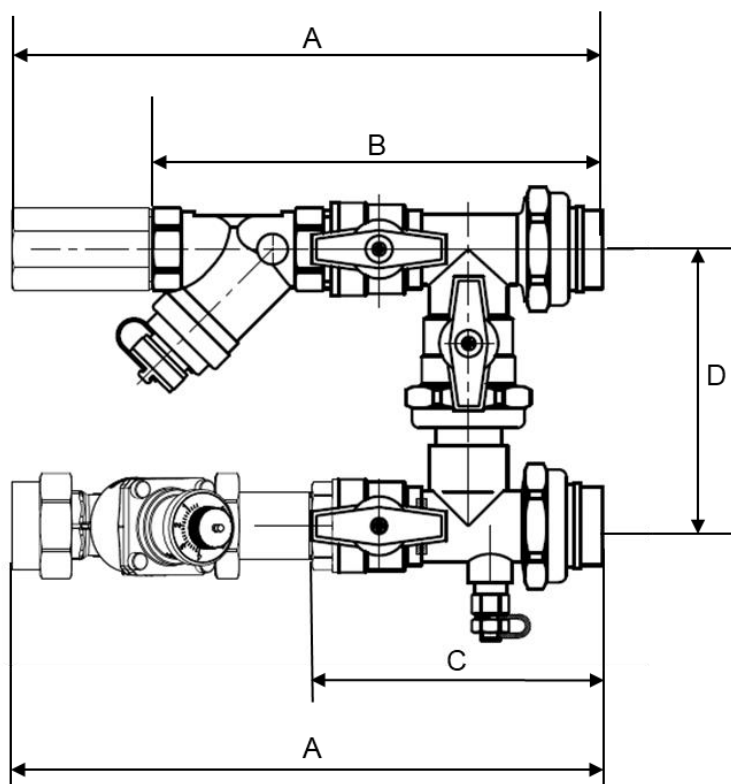
Dimensions

Left-hand version



Model	A	B	C	D	Insulation height	Weight
DN 15-15	262	172	110	130	140	1,97 kg
DN 20-15	272	185	120	130	140	2,76 kg
DN 20-20	272	185	120	130	140	2,83 kg
DN 25-20	282	208	138	130	145	3,72 kg
DN 25-25	282	208	138	130	145	3,84 kg

Right-hand version



Model	A	B	C	D	Insulation height	Weight
DN 15-15	262	172	110	130	140	1,97 kg
DN 20-15	272	185	120	130	140	2,76 kg
DN 20-20	272	185	120	130	140	2,83 kg
DN 25-20	282	208	138	130	145	3,72 kg
DN 25-25	282	208	138	130	145	3,84 kg

Documentation form

Installed location	Valve type	Actuator Type	Valve Size	Planned Presetting	Required Δp_{min} (kPa)	Verified Δp (kPa)	Flow (l/h)